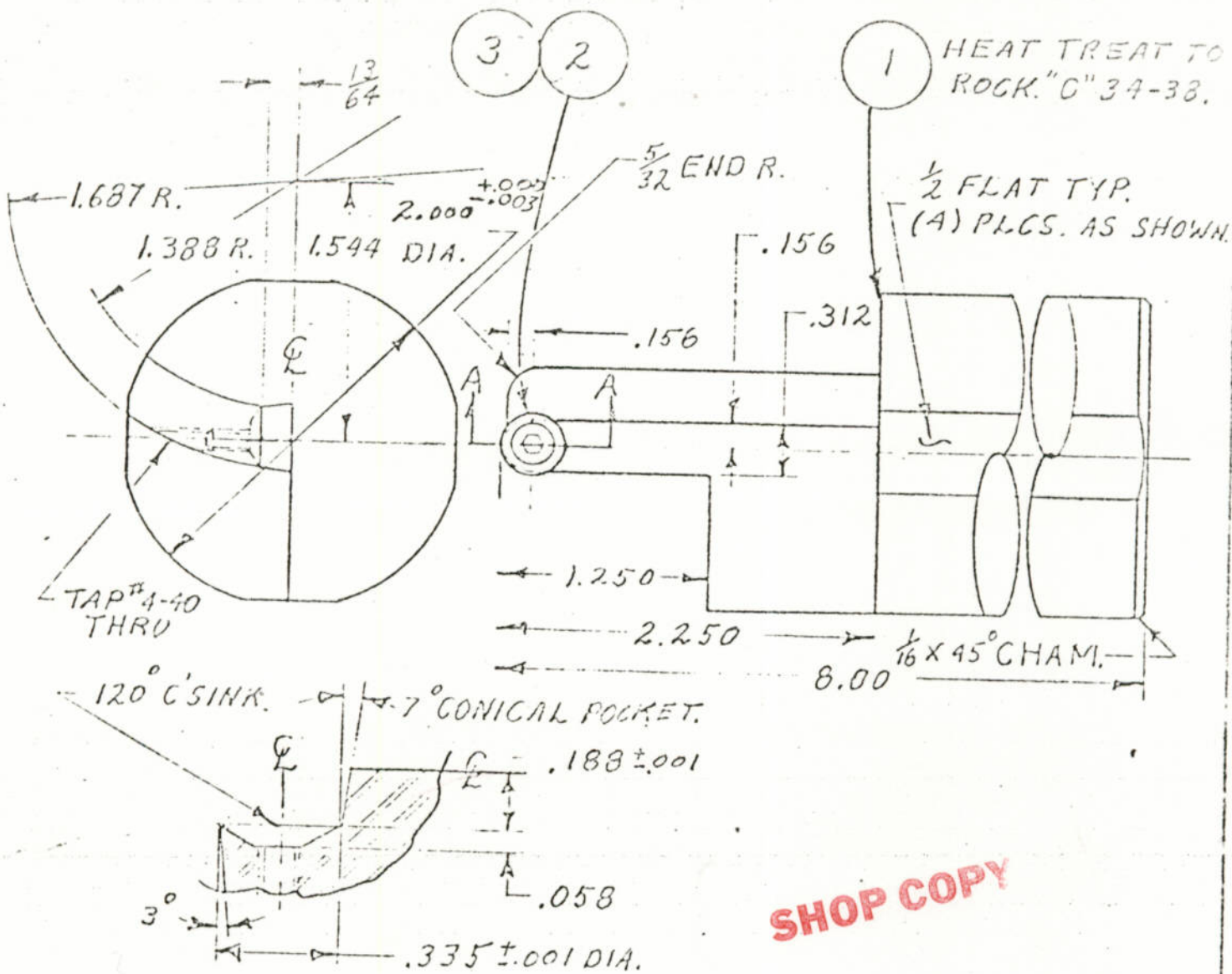


REA A 6-16-31 250.



VIEW A-A

TOOL FUNCTION-TURN, RADIUS, TREPAN, AND BORE.
MAT. TO MACH. - STEEL.

3	2	STD.	#4-40 X 1/4	FLAT HEAD CAP SCREW
2	2	KENNAMETAL	RD-6G	INSERT
1	2	4340	2 1/2 DIA. X 8 1/2	
DET REQD.		MAT'L.	SIZE	REMARKS

TOOL ASSEMBLIES USED ON			DATE	CHANGE	DATE
66110			7-25-77		
67211			DESIGNER	CHECKED	
			D. SIMMONS		
			APPROVED	PROGRAMMER	
			W. CAIN 7/26/77		
			TOOL NO.		
			N/CH-67026		
			PRODUCTION ENGINEERING		
			NUMERICAL CONTROL		
			TOOL DESIGN		
			BELL HELICOPTER COMPANY		